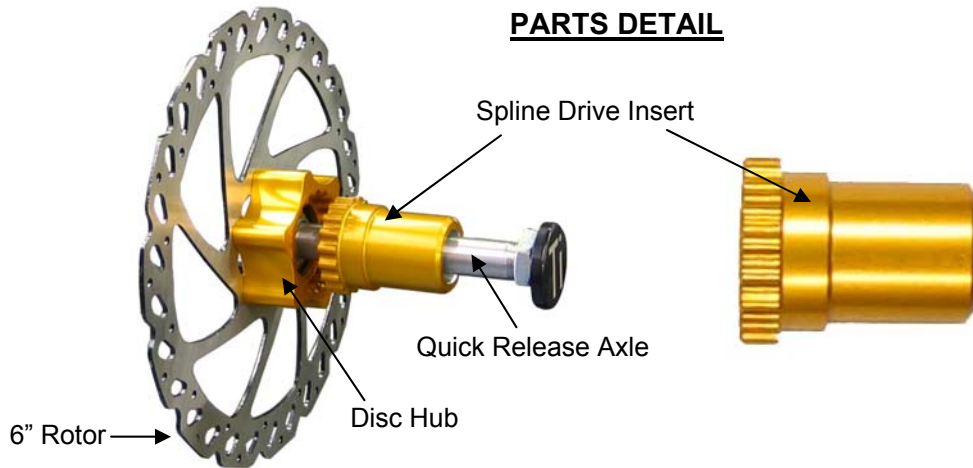




## TOOLS NEEDED

- Small hammer
- 3/8" drift punch
- Hydraulic press

## PARTS DETAIL



## **STEP 1. Remove inside bearing**

A. Using a drift pin and small hammer, remove inside bearing by tapping on the inner bearing from the other side of the wheel.



## **STEP 2: Press spline drive insert into wheel hub.**

- A. Using a hydraulic press, install ADI's spline drive insert into wheel hub  
B. Be sure spline drive insert is fully seated in hub.



press step 1



press step 2



press step 3